



Date: November 2005 Information Sheet No.: B0599-11

# Never-Seez Anti-Seize Compound Standard Grade

BOSTIK NEVER-SEEZ COMPOUND STANDARD GRADE is a superior product for high temperature anti-seize and extreme pressure lubrication. It contains very fine metallic and graphitic flakes in a special hydrocarbon carrier to protect metal parts against seizure, galling, rust and fretting under extreme conditions of heat, pressure and corrosive environments.

# RECOMMENDED USE

BOSTIK NEVER-SEEZ COMPOUND STANDARD GRADE provides a fine protective film that cannot be completely burnt off or completely removed by abrasion, or washed off by fresh or salt water. The use of BOSTIK NEVER-SEEZ COMPOUND STANDARD GRADE provides the following advantages:-

- \* Keeps parts working longer with less wear
- \* Minimises part replacement costs
- \* Enables faster dismantling when repairs are needed reduces down-time
- \* Prevents heat seizure, corrosion, galvanic pitting and electrolysis.

BOSTIK NEVER-SEEZ COMPOUND STANDARD GRADE contains very fine flakes of copper, graphite, aluminium and other additives known to enhance anti-seize performance. Protection to approximately 1000°C under static conditions is provided. (Note: The grease carrier and other organic material will carbonise at approx. 300°C but the residual metallic flakes provide lubrication at the higher temperatures because they slip over each other).

BOSTIK NEVER-SEEZ STANDARD GRADE meets the requirements of

Ford ESE-M12A4-A

Garrett Engine Div PC55724

Pratt and Whitney PWA 360523-2

MIL-A-907

**NOTE:** The carrier in BOSTIK NEVER-SEEZ COMPOUND STANDARD GRADE has been developed specifically for these products which contain a high loading of additives designed to provide lubrication in static conditions at very high temperatures. Although used extensively in low speed bearing applications they are not recommended for high speed bearings.

**IMPORTANT:** DO NOT USE BOSTIK NEVER-SEEZ COMPOUND STANDARD GRADE WITH OXYGEN SYSTEMS. However, they are suggested for fixtures transporting ammonia and acetylene and can be used when corrosive vapours are present.

# APPLICATION INSTRUCTIONS

Apply BOSTIK NEVER-SEEZ COMPOUND STANDARD GRADE by brush or aerosol spray to the mating surfaces of appropriate components. Then assemble these components as required.

It is not essential to degrease metal surfaces to which BOSTIK NEVER-SEEZ COMPOUND STANDARD GRADE is applied but all surfaces should be dry and free from foreign matter. Clean rusted metal surfaces by wire brushing and then removing the resulting surface powder.

**CLEANER:** Use CLEANER 2 or CLEANER 4 for removing excess compound and for cleaning application equipment.

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# TYPICAL CHARACTERISTICS

Form Viscous Paste

Colour Grey

Chemical Type Hydrocarbon grease with metallic and graphitic flakes

Viscosity Paste

Particle size 50 microns maximum

Solvent content None

Temperature  $-180 \text{ to } +982^{\circ}\text{C}$ 

Resistance

Water Resistance Very Good to Water, Salt Water, Steam and Humidity

Chemical Resistance Good

Gas Resistance Inert to most gases including propane, butane, natural gas, helium and

nitrogen . DO NOT USE WITH OXYGEN SYSTEMS

Coefficient of Friction 0.057 to 0.063 ASTM D-2266

#### **PACKAGING**

Please refer to Customer Service Department for current package sizes.

### **STORAGE**

Store under dry conditions below 25°C.

Keep containers out of direct sunlight and away from other heat sources.

Keep containers tightly closed.

#### **SHELF LIFE**

5 years from date of manufacture, under the above conditions of storage.

# **MATERIAL SAFETY DATA**

For further information refer to the relevant Health and Safety Data Sheet.

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