

Description

AMP SUPERSEAL 1.5 SERIES™

1) SCOPE

This Specification covers the material and standard method of packaging for following P/Ns:

CONNECTORS:

282079-; 282080-; 282087-; 284073-; 282088-; 282089-; 282090-; 282103-;
282104-; 282105-; 282106-; 282107-; 282108-; 1745018-; 1745020-; 1745022-; 1745025-

TERMINALS:

282109-; 282110-; 282403-; 282404-; 282438-; 282439-; 282440-; 282465-;
282466-; 282477-; 282478-; 284262-; 284263-

2) CONNECTORS

2.A MATERIALS:

- 2.A.1 Carton box P/N 973057-2
- 2.A.2 Plastic bag P/N 782502-7
- 2.A.3 Self-adhesive label P/N 785077-1
- 2.A.4 Instruction sheet P/N 785062-1 (as per drawing C-785062-1, rev. A1)
- 2.A.5 Self-adhesive tape
- 2.A.6 Self-adhesive label P/N 740743-1

2.B PACKAGING SEQUENCE:

- 2.B.1 (Only for female connectors from P/N 282079- to 282090-):
Fill up the plastic bag P/N 782502-7 with the connectors whose quantities are shown in Table 1 and close it by means of heat sealing.
- 2.B.2 Put the sealed bag with female connectors, or the loose male connectors P/N 282103- to 282108-, in the quantities shown in Table 1, into the carton box P/N 782457-0 together with the Instruction Sheet P/N 785062-1.

G	CHANGED CARTON BOX	M.P.	28/08/2008	M.G.	06/08/2008
F2	REVISED AND REWRITTEN	M.G.	14/04/2006	R.M.	26/04/2006
F1	REVISED & RELEASED (ET00-0173-00)	M.G.	03/07/2000	R.M.	03/07/2000
rev letter	rev. Record	DR	Date	CHK	Date
DR.		DATE	APVD		DATE
M. PALMA		17/07/1995	C. TARTARI		17/07/1995

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2.B.3 Apply on each box the self-adhesive label P/N 740743-1.
Write on each label:
TYCO P/N, Customer P/N, F.O., Q.ty per box and Date Code (Week & Year).

2.B.4 The box is now ready for shipping.

Table 1 - Connectors

Description	P/N	Q.ty/bag	Nr bag/box	Q.ty/box
Plug Connector, 1 pos	282079-X	1500	2	3000
Plug Connector, 2 pos	282080-X, 1745025-X	800	2	1600
Plug Connector, 3 pos	282087-X, 284073-X, 1745083-X	650	2	1300
Plug Connector, 4 pos	282088-X, 1745101-X	500	2	1000
Plug Connector, 5 pos	282089-X	400	2	800
Plug Connector, 6 pos	282090-X	350	2	700
Tab Connector, 1 pos	282103-X	2200	1	2200
Tab Connector, 2 pos	282104-X, 1745022-X	1500	1	1500
Tab Connector, 3 pos	282105-X, 1745020-X, 284712-X, 1745082-X	1200	1	1200
Tab Connector, 4 pos	282106-X	450	2	900
Tab Connector, 5 pos	282107-X, 1745018-X	700	1	700
Tab Connector, 6 pos	282108-X, 1745084-X	550	1	550

3) TERMINALS

3.A MATERIALS:

- 3.A.1 24" Carton type reel P/Ns 1-781377-6 & 1-781377-7
- 3.A.2 Paper strip P/Ns 782504-6 (for reel P/N 1-781377-6) & 782504-7 (for reel P/N 1-781377-7)
- 3.A.3 Self-adhesive label P/N 740743-1
- 3.A.4 Self-adhesive tape
- 3.A.5 Carton box P/N 785437-1

3.B PACKAGING SEQUENCE:

- 3.B.1 Contacts in strip form are reeled on each carton reel with interlayer paper strip. (Type of reel and relevant quantity as shown in Table 2)
- 3.B.2 Protect the reeled contacts with 2 or 3 layers of paper, secured by self-adhesive tape.
- 3.B.3 Apply the self-adhesive label P/N 740743-1 on each reel:
Write on each label:
TYCO P/N, Customer P/N, F.O., Q.ty per reel and Date Code (Week & Year).
- 3.B.4 Place the reels in the carton box P/N 785437-1 (Q.ty per box as shown in Table 2).
- 3.B.5 Close the lids of the carton box and secure them by a strip of self-adhesive tape.
- 3.B.6 Apply the self-adhesive label P/N 740743-1 on the box:
Write on each label:
TYCO P/N, Customer P/N, F.O., Q.ty per box and Date Code (Week & Year).
- 3.B.7 The box is now ready for stock.

Table 2 - Terminals

Terminal P/N	Reel P/N	Q.ty / Reel	Q.ty / Box
282109-X	1-781377-6	4000	16.000 (4 reels)
282110-X	1-781377-7	3500	14.000 (4 reels)
282403-X	1-781377-7	3500	14.000 (4 reels)
282404-X	1-781377-6	4000	16.000 (4 reels)
282438-X	1-781377-7	5000	20.000 (4 reels)
282439-X	1-781377-7	5000	20.000 (4 reels)
282440-X	1-781377-6	5000	20.000 (4 reels)
282465-X	1-781377-6	4000	16.000 (4 reels)
282466-X	1-781377-7	3500	14.000 (4 reels)
282477-X	1-781377-6	5000	20.000 (4 reels)
282478-X	1-781377-7	3500	14.000 (4 reels)
284262-X	1-781377-6	5000	20.000 (4 reels)
284263-X	1-781377-6	4000	16.000 (4 reels)

Note:

The Customer P/N is not required for P/Ns: 282438-, 282439-, 282440-, 282477-, 282478-.