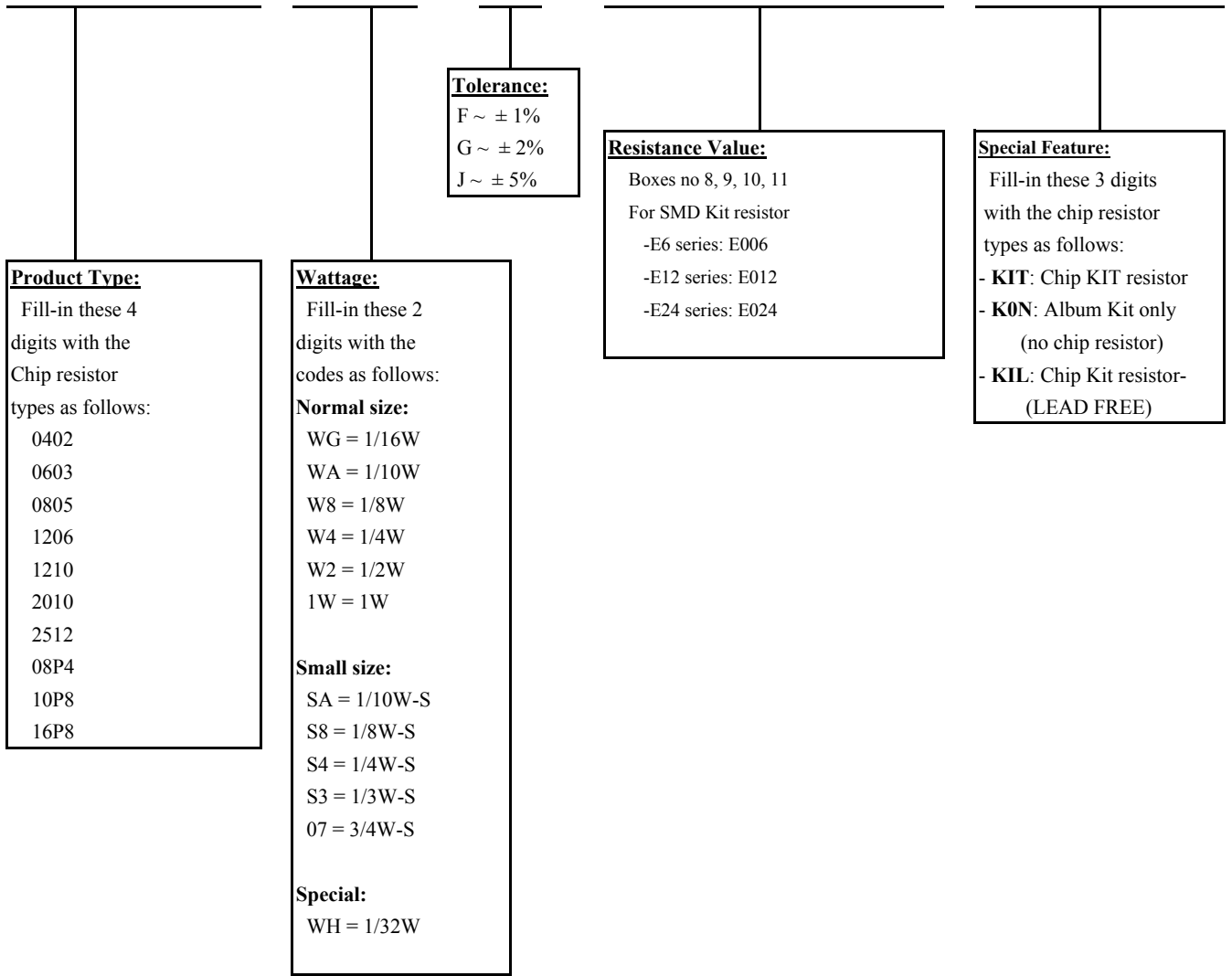


Part Number System

Explanation of Part Number System (Chip Kit Resistors (Lead Free))

| | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 |
| 0 | 8 | 0 | 5 | W | A | F | E | 0 | 2 | 4 | K | I | L |



Sample : SMD Kit 1/10W (0805) +/- 1% E24 series → 0805WAFE024KIT

 Album Kit 1/16W (0603) +/- 1% E6 series → 0603WGFE006K0N (no chip resistor)

Special for Insert Chip Kit → INSERT-CHIPKIT

 SMD Kit (LEAD FREE) 1/10W (0805) +/- 1% E24 series → 0805WAFE024KIL

1. Scope:

This specification for approval relates to Chip Kit Resistors (Lead Free) manufactured by ROYAL OHM 's specifications.

2. Type designation:

The type designation shall be in the following form:

| Type | Power Rating | Resistance tolerance | Nominal Resistance |
|----------|--------------|----------------------|--------------------|
| RMC 0805 | 1/10 W | F | 1K Ω |

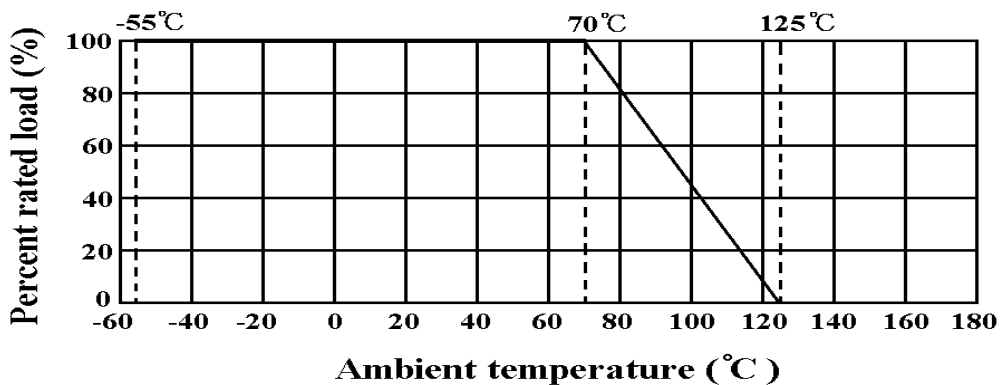
3. Ratings:

| Type | RMC 0805 |
|-----------------------|-------------------------------------|
| Power Rating | 0.10 W |
| Max. Working Voltage | 150 V |
| Max. Overload Voltage | 300 V |
| Temperature Range | -55 $\square\square$ +125 \square |
| Ambient Temperature | 70 \square |

3.1 Power rating:

Resistors shall have a power rating based on continuous load operation at an ambient temperature of 70 \square . For temperature in excess of 70 \square , The load shall be derate as shown in figure 1.

Figure 1

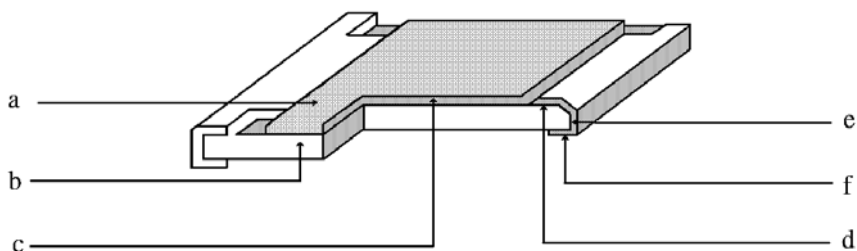


3.2 Nominal Resistance

Effective figures of nominal resistance shall be in accordance with E-24 and E-96 series for 1 % and E-24 series for 2 % and 5 %

Chip Kit Resistors (Lead Free)

4. Construction :



a. Protective coating : Epoxy

b. Al₂O₃ high purity alumina substrate : Al 96 %

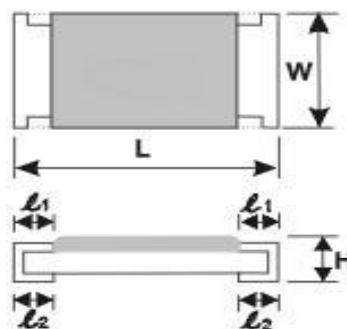
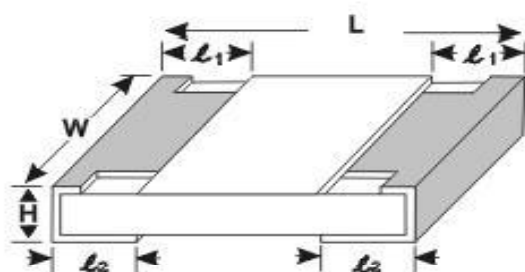
c. Resistive element : metal film

d. Termination (Inner) : Ag/Pd

e. Termination (Between) : Ni plating film

f. Termination (Outer) : Sn/Pb plating film

5. Power rating and dimensions



Dimension :

| Type | Dimension (mm) | | | | |
|----------|----------------|------------------------|--------------|---------------------|---------------------|
| | $L \pm 0.15$ | $W + 0.15$ $- 0.10$ | $H \pm 0.10$ | $\lambda_1 \pm 0.2$ | $\lambda_2 \pm 0.2$ |
| RMC 0805 | 2.00 | 1.25 | 0.55 | 0.40 | 0.40 |

Power Rating :

| Type | Power Rating at 70 °C | Tolerance % | Standard Series |
|----------|--------------------------|----------------|-----------------|
| RMC 0805 | 0.10 W | ± 1 | E-24 |

Chip Kit Resistors (Lead Free)

7. Performance specification :

| Characteristics | Limits | Test Methods (JIS C 5201-1) | | | | | | | | | | | | | | | |
|---------------------------------|--|---|---------------------------------|----------------------|------|---|---------------------------------|---------|---|------------|----------------------|---|----------------------------------|---------|---|------------|----------------------|
| Temperature coefficient | $10\Omega \square 100\Omega \square \pm 200 \text{ PPM}/\square$ $101\Omega \square 1M\Omega \square \pm 100 \text{ PPM}/\square$ | 5.2 Natural resistance change per temp. degree centigrade. $\frac{R_2 - R_1}{R_1(t_2 - t_1)} \times 10^6 \text{ (PPM}/\square)$ R1: Resistance value at room temperature (t1) R2: Resistance value at room temp. plus 100 \square (t2) | | | | | | | | | | | | | | | |
| Short time overload | Resistance change rate is $\pm (1.0\% + 0.1\Omega)$ Max. | 5.5 Permanent resistance change after the application of a potential of 2.5 times RCWV for 5 seconds | | | | | | | | | | | | | | | |
| Insulation resistance | 1,000 M Ω or more | 5.6 Apply 500V DC between protective coating and termination for 1 min, then measure | | | | | | | | | | | | | | | |
| Dielectric withstanding voltage | No evidence of flashover mechanical damage, arcing or insulation break down | 5.7 Apply 500V AC between protective coating and termination for 1 minute | | | | | | | | | | | | | | | |
| Terminal bending | $\pm (1.0\% + 0.05\Omega)$ Max. | 6.1.4 Twist of Test Board : Y/X = 5/90 mm for 10 seconds | | | | | | | | | | | | | | | |
| Temperature cycling | $\pm (0.5\% + 0.05\Omega)$ Max. | 7.4 Resistance change after continuous 5 cycles for duty cycle specified below : | | | | | | | | | | | | | | | |
| | | <table border="1"> <thead> <tr> <th align="center">Step</th> <th align="center">Temperature</th> <th align="center">Time</th> </tr> </thead> <tbody> <tr> <td align="center">1</td> <td align="center">-55 \square \pm 3 \square</td> <td align="center">30 mins</td> </tr> <tr> <td align="center">2</td> <td align="center">Room temp.</td> <td align="center">10 \square 15 mins</td> </tr> <tr> <td align="center">3</td> <td align="center">+125 \square \pm 2 \square</td> <td align="center">30 mins</td> </tr> <tr> <td align="center">4</td> <td align="center">Room temp.</td> <td align="center">10 \square 15 mins</td> </tr> </tbody> </table> | Step | Temperature | Time | 1 | -55 \square \pm 3 \square | 30 mins | 2 | Room temp. | 10 \square 15 mins | 3 | +125 \square \pm 2 \square | 30 mins | 4 | Room temp. | 10 \square 15 mins |
| | | Step | Temperature | Time | | | | | | | | | | | | | |
| | | 1 | -55 \square \pm 3 \square | 30 mins | | | | | | | | | | | | | |
| | | 2 | Room temp. | 10 \square 15 mins | | | | | | | | | | | | | |
| 3 | +125 \square \pm 2 \square | 30 mins | | | | | | | | | | | | | | | |
| 4 | Room temp. | 10 \square 15 mins | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | | | |
| Load life in humidity | Resistance change rate is $\pm (1.0\% + 0.1\Omega)$ Max. | 7.9 Resistance change after 1,000 hours (1.5 hours "on", 0.5 hour "off") at RCWV in a humidity chamber controlled at 40 \square \pm 2 \square and 90 to 95 % relative humidity | | | | | | | | | | | | | | | |
| Load Life | Resistance change rate is $\pm (1.0\% + 0.1\Omega)$ Max. | 7.10 Permanent resistance change after 1,000 hours operating at RCWV, with duty cycle of (1.5 hours "on", 0.5 hour "off") at 70 \square \pm 2 \square ambient | | | | | | | | | | | | | | | |

Chip Kit Resistors (Lead Free)

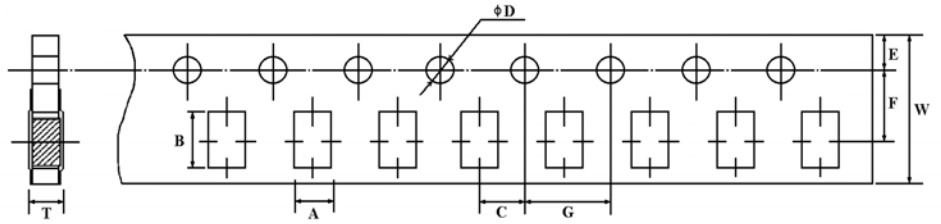
7. Performance specification :

| Characteristics | Limits | Test Methods (JIS C 5201-1) |
|-------------------|---|--|
| Soldering Heat | Electrical characteristics shall be satisfied. Without distinct deformation in appearance. | <u>Solder bath method</u> Pre-heat : 100 to 105 °C, 30 ± 5 sec. Temperature : 265 ± 3 °C, 5 +1/-0 sec. <u>Reflow soldering method</u> Peak : 250 +5/-0 °C 230 °C or higher 30 ± 10Sec. <u>Soldering iron method</u> Bit temperature : 350 ± 10 °C Application time of soldering iron : 3 +1/-0sec. |
| Solderability | 95 % coverage Min. | 6.5 Test temperature of solder : 245 ± 3 °C Dipping them solder : 2~3 seconds |
| | | |

Chip Kit Resistors (Lead Free)

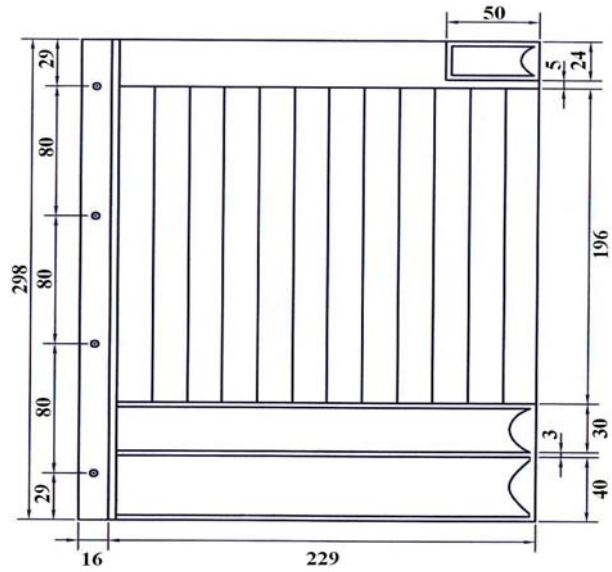
8. Packing specification :

* Taping Dimension (mm)

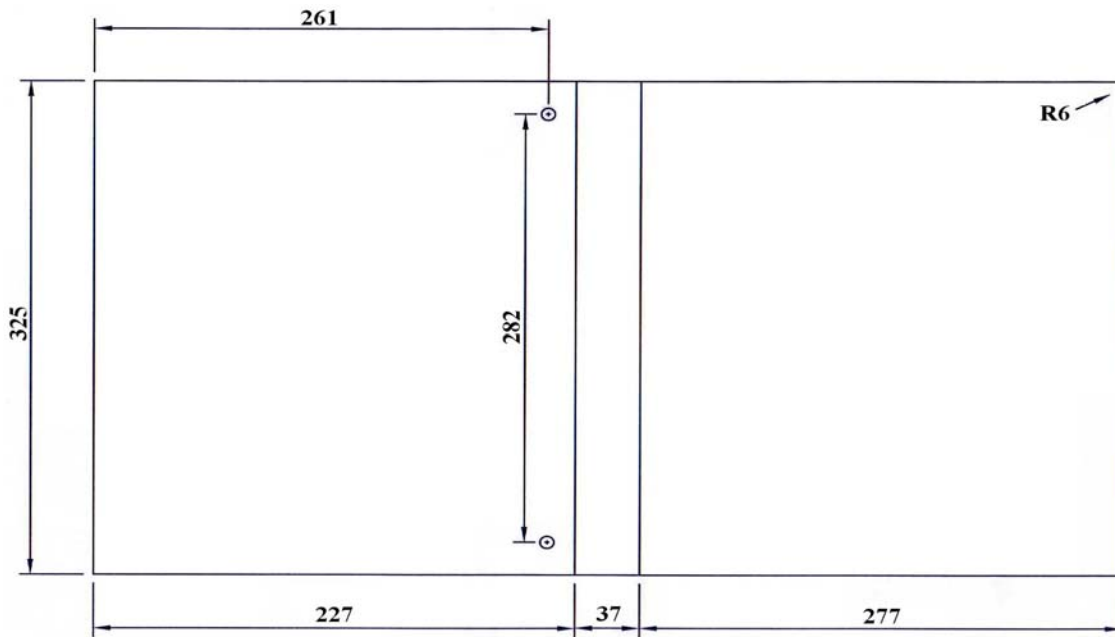


| Type | $A \pm 0.2$ | $B \pm 0.2$ | $C \pm 0.05$ | $\psi D +0.1$ $- 0$ | $E \pm 0.1$ | $F \pm 0.05$ | $G \pm 0.1$ | $W \pm 0.2$ | $T \pm 0.1$ |
|------|-------------|-------------|--------------|------------------------|-------------|--------------|-------------|-------------|-------------|
| 0805 | 1.65 | 2.40 | 2.0 | 1.5 | 1.75 | 3.5 | 4.0 | 8.0 | 0.81 |

* Insert Chip Kit Dimension (mm)



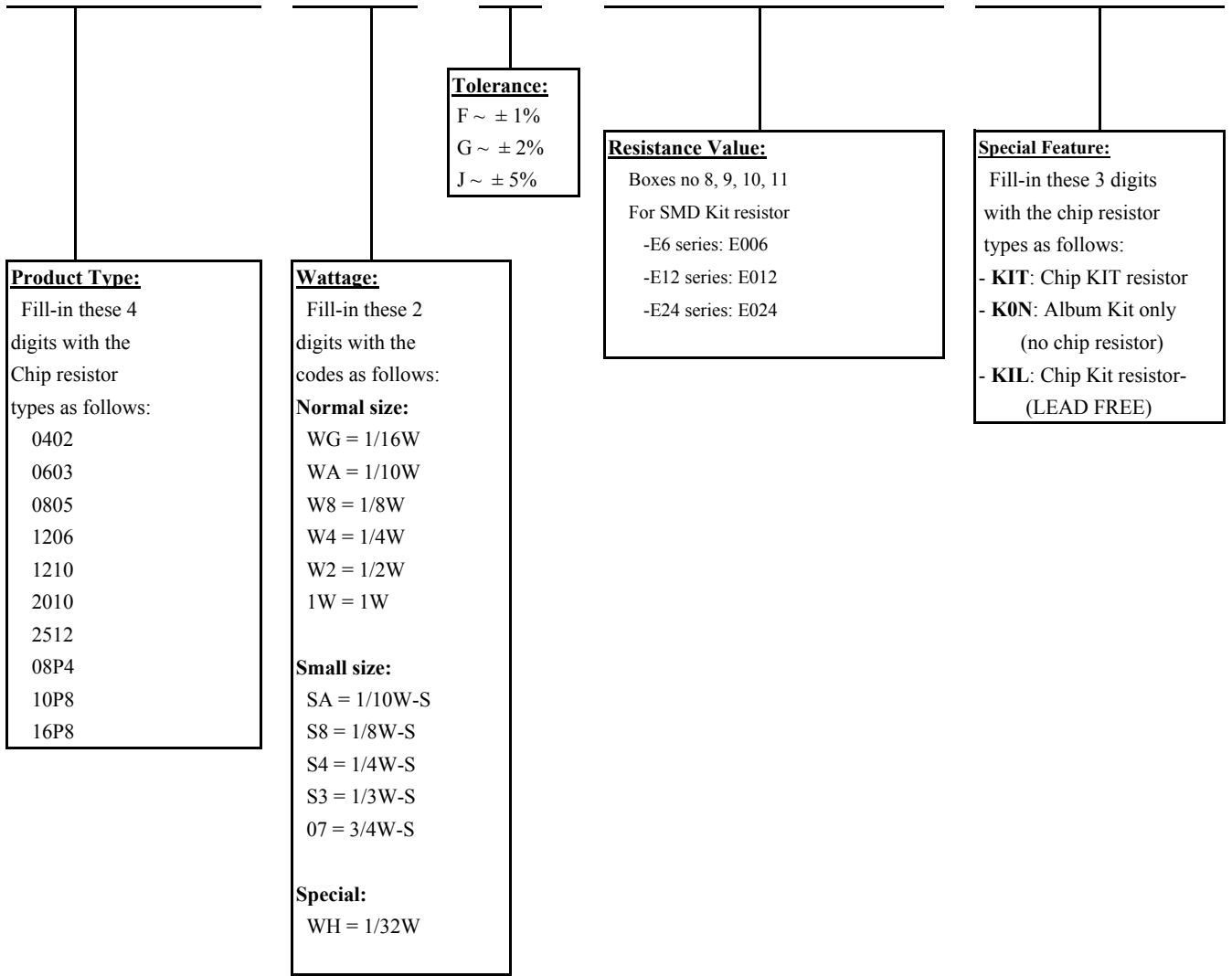
* Chip Kit Album Dimension (mm)



Part Number System

Explanation of Part Number System (Chip Kit Resistors (Lead Free))

| | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|----|----|----|----|----|
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 |
| 0 | 8 | 0 | 5 | W | A | F | E | 0 | 2 | 4 | K | I | L |



Product Type:
Fill-in these 4 digits with the Chip resistor types as follows:

- 0402
- 0603
- 0805
- 1206
- 1210
- 2010
- 2512
- 08P4
- 10P8
- 16P8

Wattage:
Fill-in these 2 digits with the codes as follows:

Normal size:

- WG = 1/16W
- WA = 1/10W
- W8 = 1/8W
- W4 = 1/4W
- W2 = 1/2W
- 1W = 1W

Small size:

- SA = 1/10W-S
- S8 = 1/8W-S
- S4 = 1/4W-S
- S3 = 1/3W-S
- 07 = 3/4W-S

Special:

- WH = 1/32W

Tolerance:

- F ~ ± 1%
- G ~ ± 2%
- J ~ ± 5%

Resistance Value:

Boxes no 8, 9, 10, 11
For SMD Kit resistor

- E6 series: E006
- E12 series: E012
- E24 series: E024

Special Feature:

Fill-in these 3 digits with the chip resistor types as follows:

- **KIT**: Chip KIT resistor
- **K0N**: Album Kit only (no chip resistor)
- **KIL**: Chip Kit resistor- (LEAD FREE)

Sample :

- SMD Kit 1/10W (0805) +/- 1% E24 series → 0805WAFE024KIT
- Album Kit 1/16W (0603) +/- 1% E6 series → 0603WGFE006K0N (no chip resistor)
- Special for Insert Chip Kit** → INSERT-CHIPKIT
- SMD Kit (LEAD FREE) 1/10W (0805) +/- 1% E24 series → 0805WAFE024KIL