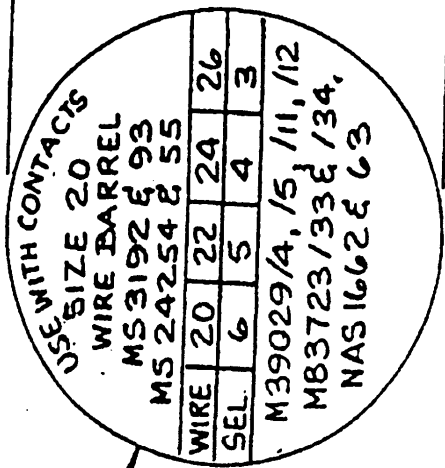
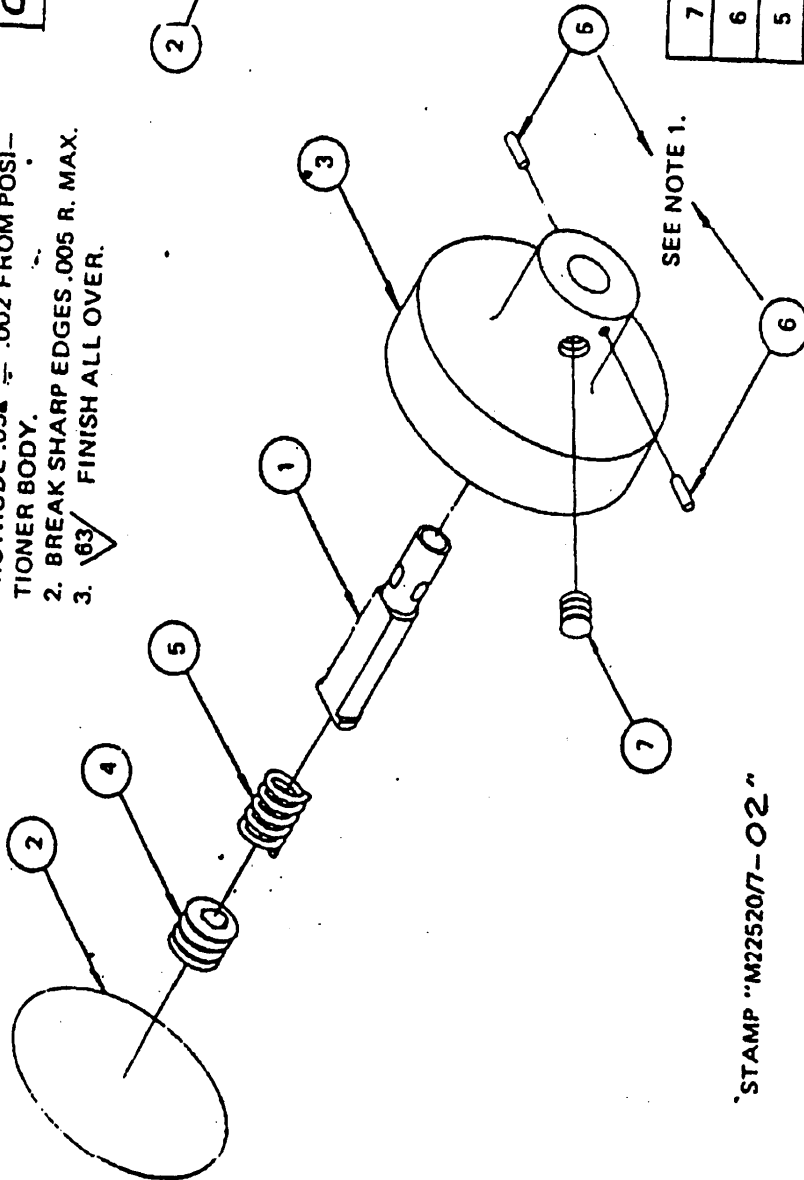


**NOTES:**

1. WHEN ASSEMBLED, PINS SHOULD PROTRUDE .052 ± .002 FROM POSITIONER BODY.
2. BREAK SHARP EDGES .005 R. MAX.
3.  $\sqrt{63}$  FINISH ALL OVER.



"STAMP "M225207-02"

ITEM	PART NO.	REQ'D	DESCRIPTION
7	1-1176	1	6-32 X 3/32 FL. PT. SET SCR
6	6-1048	2	.043 DIA X .129 PIN
5	8-1036	1	SPRING
4	1-1015	1	1/4-28 X 1/8 JAM SCREW
3	MH750-136DS-6	1	BODY (GREEN)
2	86-1S-DP	1	DATAPLATE
1	MH750-439	1	INSERT

R.	ECO NO.	DESCRIPTION	BY DATE	APPD. DATE
C	1637	CORRECT PRINT	9-5-84	XL

MATERIAL		DANIELS MANUFACTURING CORP. ORLANDO FLORIDA "SCM 1181"	
HEAT TREAT	FINISH PLATING	TITLE POSITIONER (M225207-02)	
CHECKED: 9-28-84 APPROVED: 9-28-84 TOLERANCE: Unless otherwise specified Dimensions: .103 Angles: 1/2° X: .020 XX: .010 XXX: .005 REMOVE BURRS & BRIMS SHARP EDGES (R)		USER SCALE: A NT SUPERSEDES: 86-1S PART NO: 86-1S REV: 2	

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